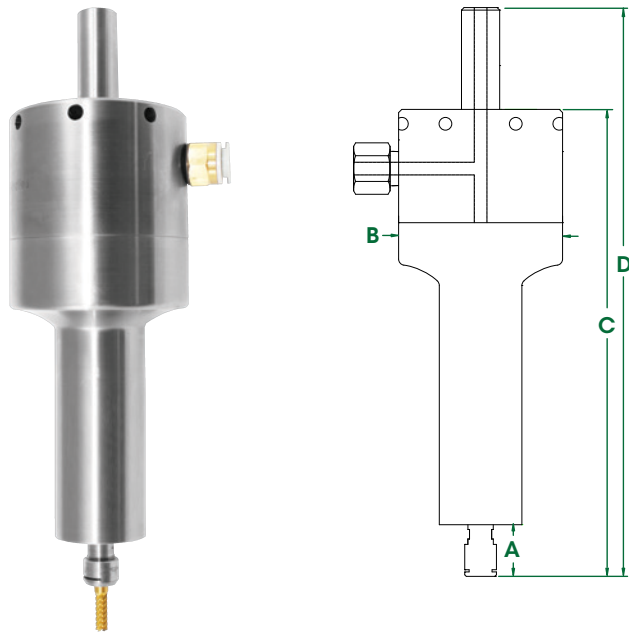


650XLJS (100mm) - Spindle Series



The powerful **650XLJS (100mm)** with the reach for deep pockets, robotic face or edge milling, or furnishing operations up to 1.4 hp (1.04 kW) at 25,000, 30,000 or 40,000 rpm. The **650XLJS (100mm)** accelerates feed rates and cuts cycle times. In 24 hour operation the patented governed high speed **650XLJS (100mm)** delivers constant high speed and torque under load with high reliability and accuracy as a result of its low friction power unit with few moving parts. Plenty of power to speed up your inches cut per minute. High cutting speeds are maintained at the periphery of your end mill or bur using the 650X's unique governed performance to achieve a faster cycle time, a cleaner finished surface and more production on your CNC. Longer endmill life results from faster cutting with a light pass and no gears, vanes or brushes to burn up. **X = Double Turbine Power. No Duty Cycle.**

Dimensions



A	0.99" (25mm)	D	5.59" (142mm)
B	1.62" (41mm)	E	8.72" (221mm)
C	3.23" (82mm)	F	10.74" (273mm)

650XLJS (100mm) Series Spindles

ER11 - 1/4"		ER11 - 6mm	
Speed RPM	Part #	Speed RPM	Part #
25,000	64942	25,000	64943
30,000	64944	30,000	64945
40,000	64946	40,000	64947

Accessories

Model	Part #
High Flow Filter / Regulator / Extractor with 1/2" NPT	30084
Tube 16mm O.D. - 10mm I.D. (order by foot)	16516
Hose & Fitting - 16mm O.D. - 10mm I.D. - 12'	30046

General Specifications

650XLJS (100mm)

Speed RPM	25,000 / 30,000 / 40,000
Power Rating hp (kW)	1.2 (0.90) / 1.3 (.98) / 1.4 (1.04)
Inlet Air Pressure	90 PSI (6.2 Bar)
Air Consumption Idle cfm (l/s)	16 (7.56) / 17 (8.02) / 18 (8.49)
Air Consumption Working Flow cfm (l/s)	19 (8.97) - 40 (18.89)
Sound Level	Less Than 78 dBA
Max Shank Capacity	ER 11 - 1/4" (6mm)
Spindle Weight	96 oz (2.72 kg)

Standard Equipment

Spindle, combo filter extractor (p/n #30084), collet, wrenches, hose and fittings, plug (for alternate air inlet not in use) and carrying case. ER 11 collet system (1/4" or 6mm collet standard - other sizes optional). 3/4" or 20mm shank standard (Metric Shank comes with metric collet, Inch Shank with inch collet). Oil free 90 psi / 6.2 bar, clean, dry air supply required.

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Do not use couplings / hoses less than 1/4" / 6mm Internal Diameter (ID). Use couplings / hoses with a minimum ID of 6.5mm for 602, 602X and 625 spindles, a minimum ID of 8mm for 625X, 650, 660 spindles and (602, 602X, 625, 625X, 650 and 660 spindles with TMA) and a minimum ID of 10mm for 650X, 660X spindles and (650X and 660X spindles with TMA). Always use a 0.3 micron filter and/or extractor where required and check specified psi or l/s air flow. Use 90 psi / 6.2 Bar clean, dry, oil-free air only. Use eye protection and follow safety instructions. Supply is subject to Air Turbine Tools Inc. terms and conditions of sale and distributor policies in effect for the time being. Subject to availability, change of specifications, price and terms without notice. All specifications approximate. Air Turbine Spindles® is the registered trade name of Air Turbine Tools, Inc. © 2017 Air Turbine Tools, Inc. All rights reserved.